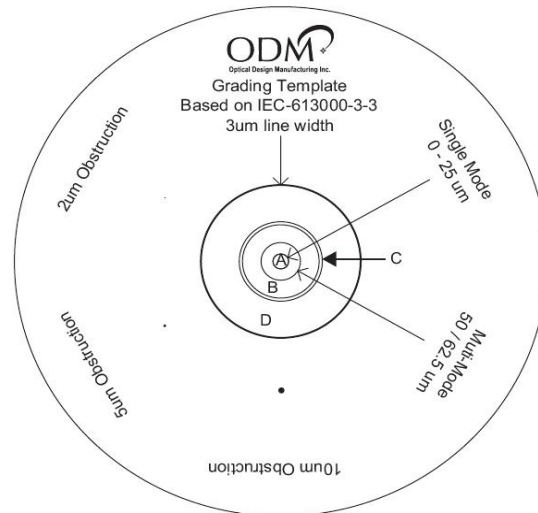


Grading Template

For more information call ODM @ 603-524-8350

Fiber End Face Criteria Table

Zone	Description	Diameter Single Mode	Diameter Multi Mode	Allowable Defects (Diameter) Single Mode	Allowable Scratches (Width) Single Mode	Allowable Defects (Diameter) Multi Mode	Allowable Scratches (Width) Multi Mode
A	Critical Zone	25um	65um	None visible	None visible	4 ≤ 5um None > 5um	None
B	Cladding Zone	25 to 120um	65um to 120um	No limit < 2um 5 from 2um - 5um None ≥ 5um	None > 3um	No limit < 2um 5 from 2um to 5um None ≥ 5um	No limit ≤ 5um None > 5um
C	Adhesive Zone	120 to 130um	120 to 130um	No limit	Any scratch OK	No limit	No limit
D	Contact Zone	130 to 250um	130 to 250um	None ≥ 10um	Any Scratch OK	None ≥ 10um	No limit



A. Critical Zone

B. Cladding Zone

C. Adhesive Zone

D. Contact Zone